## ABSTRACT OF THE DISCLOSURE

The present invention relates to a system and method for printing an extruded sheet in which ink is applied over the extruded sheet. The extruded sheet is at an elevated temperature. The ink cures immediately upon contact with the extruded sheet having an elevated temperature. In one embodiment, at least one print roller applies a background color to the sheet and a plurality of print rollers apply one or more additional colors for forming a pattern or image on the sheet. For example, the pattern or image can have a wood grain appearance. The extruded sheet can be sized for use as a vinyl siding product.